



Installation Options for Your Spa

1) **Installation on stone dust**

Remove sod and excavate site to a depth of 4 inches. The perimeter of the site should allow for an additional 6 inches on all sides of the spa (be sure to base calculations on the exact dimensions of your unit). Fill site with 6 inches of compacted stone dust, to 1 inch above the ground.

2) **Installation on a concrete slab**

Remove sod and excavate site to a depth of 6 inches. The perimeter of the site should allow for an additional 6 inches on all sides of the spa (be sure to base calculations on the exact dimensions of your unit). Fill site with 6 inches of washed 3/4-inch clean gravel, then pour a 4-inch concrete slab over gravel layer.

NOTE: Ensure proper drainage of any water that may accumulate on the concrete slab.

3) **Installation on a wood or cement deck**

Excavate holes for the installation of 8-inch cement pillars (i.e., sonotubes). Footing holes for the pillars must extend below the frost line. Install pillars under the four corners and centre of the spa. Set supports on pillars and place 2 x 8-inch joists on supports at 12" intervals. Your deck needs to be able to support 85 lbs per square foot.

4) **In-deck installation**

Follow instructions for option 1 (Installation on stone dust) and build patio around installation. Ensure that spa remains accessible. Do not let surface deck elements such as joists touch the spa. Be sure to maintain minimum clearance for your in-deck spa. The spa must be accessible from a distance of at least 18" for servicing, if required.

5) **In-ground installation**

If you wish to install an in-ground spa, please contact our specialists. In-ground installation is a more complex procedure and may result in problems if performed improperly.

6) **Indoor installation**

It is important to call on the expertise of our specialists when installing an indoor spa. Indoor installations must comply with specific criteria, failing which serious problems may arise. Don't hesitate to contact us for help.

7) **Electrical hook-up**

All spas must be equipped with mechanical grounding, a No. 6 AWG connector, a 3/6 gauge wire and a ground fault interrupter (GFI) [ground fault circuit interrupter (GFCI)] with neutral 120/ 240 V voltage. The GFI must be installed 5 to 10 feet from the spa for easy maintenance.